

NATIONAL EXAMINATIONS – MAY 2012

ADVANCED MACHINE DESIGN

98-MAR-B1

3 HOURS' DURATION

NOTES:

1. Answer all questions of Part A (ie., Questions 1 & 2) and only TWO questions from Part B of the examination.
2. State all assumptions clearly. If doubt exists as to the interpretation of any question, the candidate is urged to submit with the answer paper, a clear statement of any assumptions made.
3. Make your answers neat; write your equations in symbol form first and put intermediate and final results in boxes.
3. All equations and empirical data must be referenced in a column on the right hand side of the answer page.(ie., Cite reference used, equation, table or figure number and page)
4. All answers must be clearly annotated with a summary of the approach, method, and results written in clear and correct English.
5. This is an OPEN BOOK EXAM. One textbook of your choice is permitted plus notes.
6. Any non-communicating calculator is permitted.
7. Assume any missing data and make sure to properly state it in your answer.
8. The examination marks total 100. All questions are equally weighted.
9. Failure to follow the above directions will result in the grade penalties.

PART A - MANDATORY

I. (25 marks)

A wall mounted jib crane is shown in figure 1. The boom is to be made of a standard structural steel I beam and is to have a span of approximately 3050 mm. The hinge distance from the wall to the edge of the beam is approximately 100 mm. The crane is to have a capacity of 18 kN and a factor of safety of 3 on yielding. When the trolley is extended fully carrying the maximum load the end deflection of the boom should be less than 6 mm. Clearly state your objectives, constraints, and metrics for the objectives and justify your decisions when answering the following.

- Select a suitable standard I beam for the boom (tables are attached).
- Select a suitable material and diameter for the tie rod which supports the boom assuming a suitable angle between the boom and the tie rod.
- Specify a suitable weldment size and pattern for the plate which holds the tie rod clevis bracket to the free end of the boom.
- The trolley is supported by four rollers, two on each side which ride on the flange of the boom. Specify suitable standard ball bearings which could be used for these rollers.

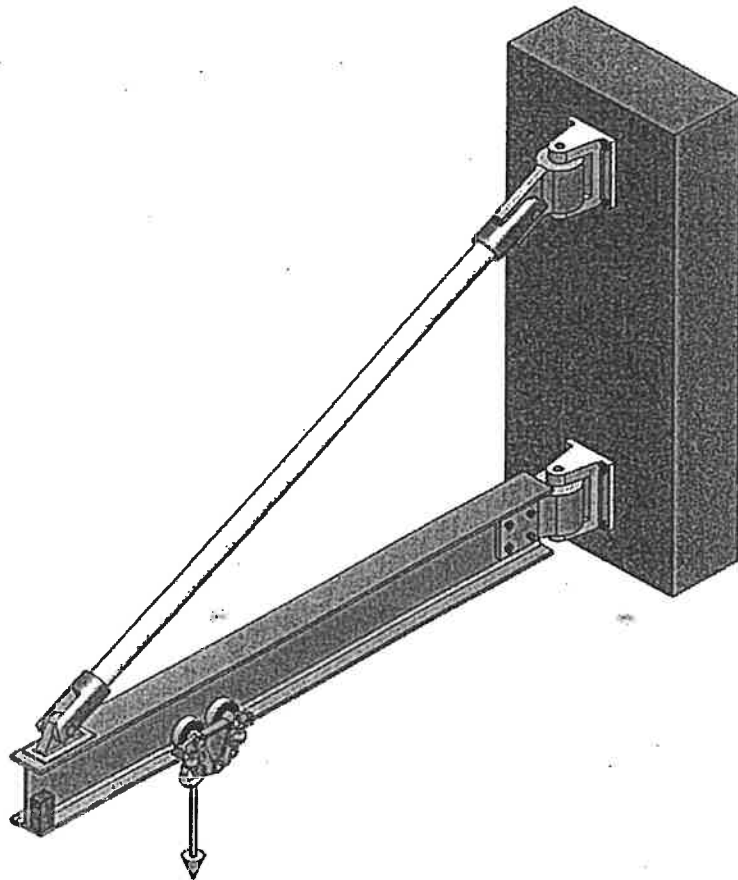


FIGURE 1.

II. (25 Marks Total)

A full journal bearing has a shaft journal diameter of 2.000 inches and a unilateral tolerance of -0.0012 inches. The bushing has a bore diameter of 2.0024 inches and a unilateral tolerance of 0.002 inches. The bushing is 1 inch long and supports a load of 650 lb_r at a speed of 825 rev/min. Determine, for an average film temperature of 130 °F and SAE 20 lubricant ;

- a) The minimum film thickness
- b) The power loss
- c) The total lubricant flow.

PART B ON NEXT PAGE

PART B

(ANSWER ANY 2 OF THE FOLLOWING 3 QUESTIONS)

III. (25 Marks)

A multiple-disk wet clutch, similar to the design shown in figure 3; is to be designed to transmit a torque of 85 N-m. Assembly space restrictions limit the outside diameter $2r_o$ to 100 mm. Design for the friction material and steel disks to be used are dynamic friction coefficient, $f=0.06$ (wet) and maximum disk allowable pressure, $p_{\max}=1400$ kPa. Determine appropriate diameters for the disk inside diameter $2r_i$, the total number of disks and the required clamping force.

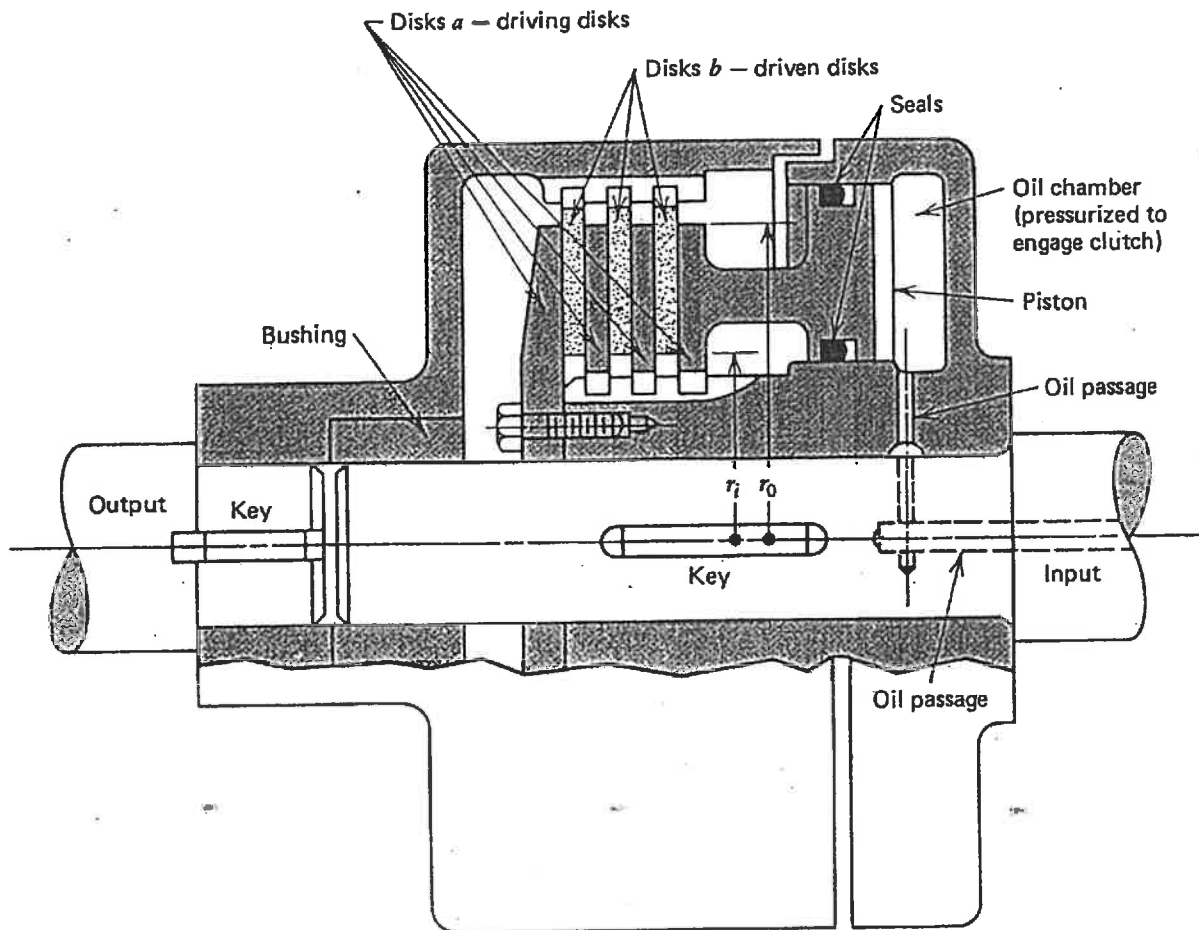


FIGURE 3.

IV. (25 Marks)

A sluice gate weighing 18 kN is raised and lowered by means of a square threaded screw arrangement, as shown in figure 4. The frictional resistance caused by water pressure against the gate when it is in its lowest position is 4000 N.

The outside diameter of the screw is 60 mm and the pitch is 10 mm. The outside and inside diameters of the thrust washer are 150 mm and 62 mm respectively. The static coefficient of friction between the screw and nut is 0.1 and the static coefficient of friction between the washer and its seat is 0.12. Determine,

- The maximum force required at the end of the lever arm to raise and lower the gate.
- The efficiency of the device.
- The number of threads and height of the nut if the allowable bearing stress is 7 MPa.

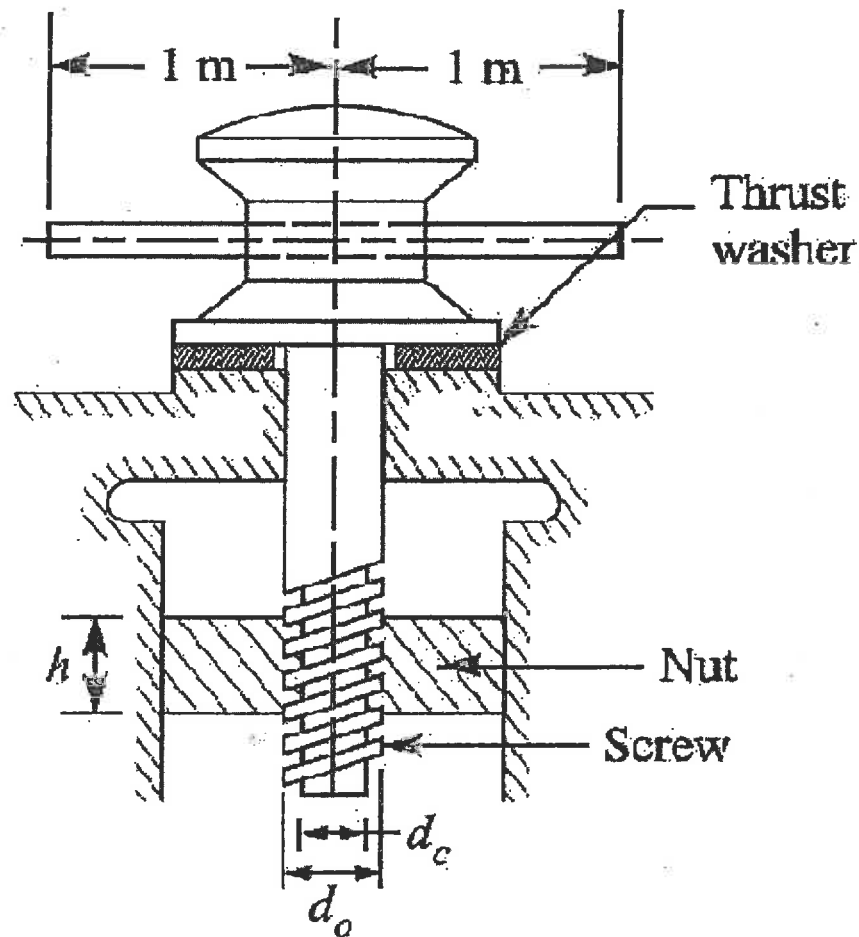


FIGURE 4.

V. (25 marks)

The tensile offset yield strength of AISI 1045 cold-drawn steel bars of one inch diameter is reported histographically as shown in the table below.

S_y (kpsi)	93	95	97	99	101	103	105	107	109	111
f	22	26	37	18	11	9	4	3	4	1

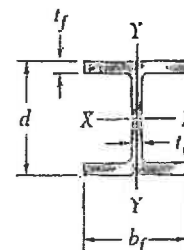
Where S_y is the class midpoint in kpsi and f is the number in each class.

- Assuming that the distribution is normal, what is the yield strength exceeded by 99 percent of the population.
- Determine if the distribution of the data is normal.

STRUCTURAL STEEL SHAPE TABLES ON NEXT 2 PAGES

Properties of Rolled-Steel Shapes
(SI Units)

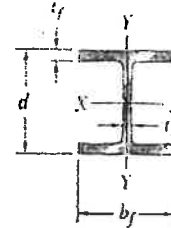
W Shapes
(Wide-Flange Shapes)



Designation†	Area, A, mm ²	Depth, d, mm	Flange		Web Thickness, t _w , mm	Axis X-X			Axis Y-Y		
			Width, b _f , mm	Thickness, t _f , mm		I _x , 10 ⁶ mm ⁴	S _x , 10 ³ mm ³	r _x , mm	I _y , 10 ⁶ mm ⁴	S _y , 10 ³ mm ³	r _y , mm
W920 × 446	57000	933	423	42.70	24.0	8470	18200	385	540	2550	97.3
201	25600	903	304	20.10	15.2	3250	7200	356	94.4	621	60.7
W840 × 299	38100	855	400	29.20	18.2	4790	11200	355	312	1560	90.5
176	22400	835	292	18.80	14.0	2460	5890	331	78.2	536	59.1
W760 × 257	32600	773	381	27.10	16.6	3420	8850	324	250	1310	87.6
147	18700	753	265	17.00	13.2	1660	4410	298	52.9	399	53.2
W690 × 217	27700	695	355	24.80	15.4	2340	6730	291	185	1040	81.7
125	16000	678	253	16.30	11.7	1190	3510	273	44.1	349	52.5
W610 × 155	19700	611	324	19.00	12.7	1290	4220	256	108	667	74.0
101	13000	603	228	14.90	10.5	764	2530	242	29.5	259	47.6
W530 × 150	19200	543	312	20.30	12.7	1010	3920	229	103	660	73.2
92	11800	533	209	15.60	10.2	552	2070	216	23.8	228	44.9
66	8370	525	165	11.40	8.9	351	1340	205	8.57	104	32.0
W460 × 158	20100	476	284	23.90	15.0	796	3340	199	91.4	644	67.4
113	14400	463	280	17.30	10.8	556	2400	196	63.3	452	66.3
74	9450	457	190	14.50	9.0	333	1460	188	16.6	175	41.9
52	6630	450	152	10.80	7.6	212	942	179	6.34	83.4	30.9
W410 × 114	14600	420	261	19.30	11.6	462	2200	178	57.2	438	62.6
85	10800	417	181	18.20	10.9	315	1510	171	18.0	199	40.8
60	7580	407	178	12.80	7.7	216	1060	169	12.1	136	40.0
46.1	5890	403	140	11.20	7.0	156	774	163	5.14	73.4	29.5
38.8	4990	399	140	8.80	6.4	127	637	160	4.04	57.7	28.5
W360 × 551	70100	455	418	67.60	42.0	2260	9930	180	825	3950	108
216	27600	375	394	27.70	17.3	712	3800	161	283	1440	101
122	15500	363	257	21.70	13.0	365	2010	153	61.5	479	63.0
101	12900	357	253	18.30	10.5	302	1690	153	50.6	397	62.6
79	10100	354	205	16.80	9.4	227	1280	150	24.2	236	48.9
64	8140	347	203	13.50	7.7	178	1030	148	18.9	186	48.2
57.8	7220	358	172	13.10	7.9	161	899	149	11.1	129	39.2
44	5730	352	171	9.80	6.9	122	693	146	8.18	95.7	37.8
39	4980	353	128	10.70	6.5	102.0	578	143	3.75	58.6	27.4
32.9	4170	349	127	8.50	5.8	82.7	474	141	2.91	45.8	26.4

†A wide-flange shape is designated by the letter W followed by the nominal depth in millimeters and the mass in kilograms per meter.

Properties of Rolled-Steel Shapes
(SI Units)



W Shapes
(Wide-Flange Shapes)

Designation	Area A , mm ²	Depth d , mm	Flange		Web Thickness t_w , mm	Axis X-X			Axis Y-Y		
			Width b_f , mm	Thick- ness t_f , mm		I_x 10 ⁶ mm ⁴	S_x 10 ³ mm ³	r_x mm	I_y 10 ⁶ mm ⁴	S_y 10 ³ mm ³	r_y mm
W310 × 143	18200	323	309	22.9	14.0	348	2150	138	113	731	78.8
107	13600	311	306	17.0	10.9	248	1590	135	81.2	531	77.3
74	9480	310	205	16.3	9.4	165	1060	132	23.4	228	49.7
60	7590	303	203	13.1	7.5	129	851	130	18.3	180	49.7
52	6670	318	167	13.2	7.6	119	748	134	10.3	123	39.3
44.5	5690	313	166	11.2	6.6	99.2	634	132	8.55	103	38.8
38.7	4940	310	165	9.7	5.8	85.1	549	131	7.27	88.1	38.4
32.7	4180	313	102	10.8	6.6	65.0	415	125	1.92	37.6	21.4
23.8	3040	305	101	6.7	5.6	42.7	280	119	1.16	23.0	19.5
W250 × 167	21300	289	265	11.8	10.2	305	2080	119	98.8	746	68.7
101	12900	264	257	10.6	11.9	164	1240	113	55.5	432	65.6
80	10200	256	255	10.6	9.4	126	984	111	43.1	338	65.0
67	8580	257	204	15.7	8.9	104	809	110	22.2	218	51.0
58	7420	252	203	13.5	8.0	87.3	693	108	18.8	185	50.3
49.1	6250	247	202	11.0	7.4	70.6	572	106	15.1	150	49.2
44.8	5720	266	148	13.0	7.6	71.1	535	111	7.03	95.0	35.1
32.7	4180	258	146	9.1	6.1	48.9	379	108	4.73	64.8	33.7
28.4	3630	260	102	10.0	6.4	40.0	308	105	1.78	34.9	22.1
22.9	2850	254	102	6.9	5.8	28.9	228	101	1.23	24.1	20.8
W200 × 86	11000	222	209	20.6	13.0	94.7	853	92.4	31.4	300	53.2
71	9100	216	206	17.4	10.2	76.6	709	91.7	25.4	247	52.8
59	7560	210	205	14.2	9.4	61.1	582	89.9	20.4	199	51.9
52	6660	206	204	12.6	7.9	52.7	512	89.0	17.8	175	51.7
46.1	5860	203	203	11.0	7.2	45.5	448	87.9	15.3	151	51.4
41.7	5310	205	166	11.8	7.2	40.9	399	87.8	9.01	109	41.2
35.9	4580	201	165	10.2	6.2	34.4	342	86.7	7.64	92.6	40.8
31.3	4000	210	134	10.2	6.4	31.4	299	88.6	4.1	61.2	32.0
26.6	3390	207	133	8.4	5.8	25.8	249	87.2	3.3	49.6	31.2
22.5	2860	206	102	8.0	6.2	20.0	194	83.6	1.42	27.8	22.3
19.3	2480	203	102	6.5	5.8	16.6	164	81.8	1.15	22.5	21.5
W150 × 37.1	4730	162	154	11.6	8.1	22.2	274	68.5	7.07	91.8	38.7
29.8	3790	157	153	9.3	6.6	17.2	219	67.4	5.56	72.7	38.3
24.0	3060	160	102	10.3	6.6	13.4	168	66.2	1.83	35.9	24.5
18.0	2290	153	102	7.1	5.8	9.17	120	63.3	1.26	24.7	23.5
13.5	1730	150	100	5.5	4.5	6.87	91.6	63.0	0.918	18.4	23.0
W130 × 28.1	3580	131	128	10.9	6.9	10.9	166	55.2	3.81	59.5	32.6
23.8	3010	127	127	9.1	6.1	8.80	139	54.1	3.11	49.0	32.1
W100 × 19.3	2480	106	103	8.8	7.1	4.77	90.0	43.9	1.61	31.3	25.5

†A wide-flange shape is designated by the letter W followed by the nominal depth in millimeters and the mass in kilograms per meter.